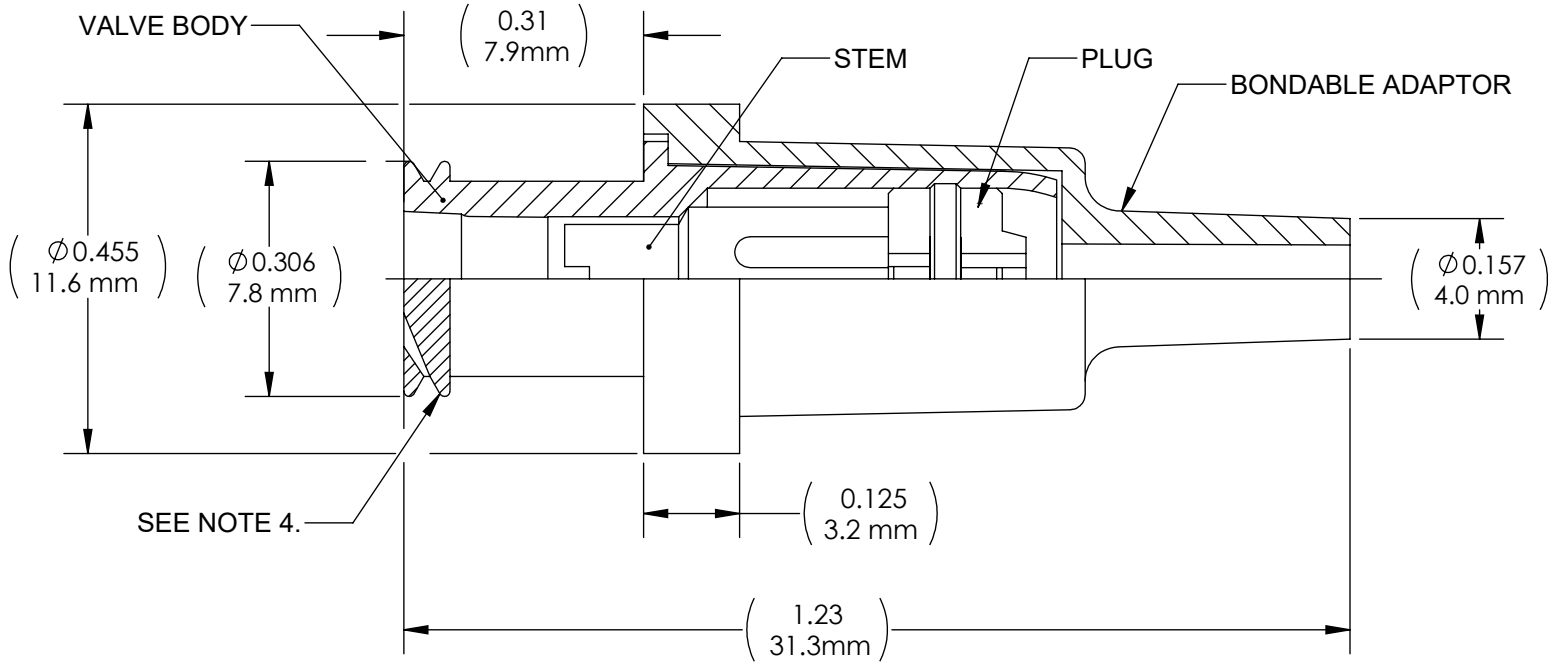
DRAWING NO.	REV	
C247200001	F	**Customer Drawing**

REVISION HISTORY

REV	DESCRIPTION (ECO)	DATE	APPROVED
E	UPDATE ISO NOTE ECO 10762	10/15/20	SR
F	UPDATE MATERIAL FOR STEM, SHEET 2. ECO 11667	05/13/22	SR



QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

NOTES:

1. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
3. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.
4. LUER COMPATIBLE WITH ISO 594-2, AND ISO 80369-7.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY	DMC	DATE	7/20/09
APPROVED BY		DATE	
MATERIAL			
FINISH			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

HR® Halkey-Roberts®

TITLE: **LUER LOCK VALVE W/ Bondable Adaptor**

SIZE	DRAWING NO.	REV
A	C247200001	F
SCALE 1:1	DO NOT SCALE DRAWING	SHEET 1 OF 2

DRAWING NO.	REV	
C247200001	F	**Customer Drawing**

BILL OF MATERIAL

VALVE BODY: 2212RHT1118C040 PVC CLEAR
BONDABLE ADAPTOR: 2212RHT1118C040 PVC CLEAR
STEM: CLS2600HR SILICONE KIT, W/ K71008 COLORANT BLACK
PLUG: H0500HN POLYPROPYLENE CLEAR

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE 7/20/09	
APPROVED BY		DATE	
MATERIAL			
FINISH			

UNLESS OTHERWISE SPECIFIED:
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THIRD ANGLE PROJECTION

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TITLE **LUER LOCK VALVE W/ Bondable Adaptor**

SIZE	DRAWING NO.	REV
A	C247200001	F
SCALE 1:1	DO NOT SCALE DRAWING	SHEET 2 OF 2